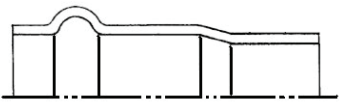
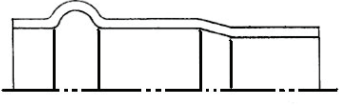
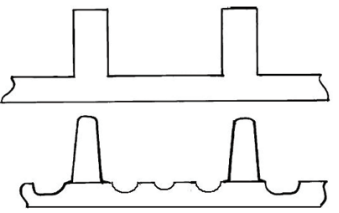
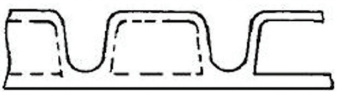
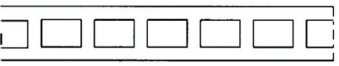


# PVC SEWER PIPE STANDARDS

Standard Specification	Wall Type	Cross Section	Performance Designation	Diameter Range	Structural Requirements Pipe Stiffness	Minimum Cell Classification	Joining System
ASTM D3034	Solid Wall		Dimension Ratio SDR 41	3" - 15"	PS = 28 psi	12454 or 12364	Gasket or Butt Fusion or Solvent Cement
			SDR 35		PS = 46 psi		
			SDR 26		PS = 115 psi		
			SDR 23.5		PS = 153 psi		
ASTM F679	Solid Wall		Dimension Ratio SDR 35	18" - 48"	PS = 46 psi	12454 or 12364	Gasket or Butt Fusion
			SDR 32		PS = 75 psi		
			SDR 26		PS = 115 psi		
ASTM F794	Open Profile / Dual Wall Corrugated Profile		Pipe Stiffness	4" - 48" 8" - 15"	PS = 46 psi PS = 115 psi	12454 or 12364	Gasket
AASHTO M304							
ASTM F949	Dual Wall Corrugated Profile		Pipe Stiffness	4" - 48"	PS = 46 psi PS = 115 psi	12454	Gasket
AASHTO M304				4" - 36"	PS = Variable		
ASTM F1803	Closed Profile		Pipe Stiffness	18" - 60"	PS = 46 psi	12454 or 12364	Gasket

The PVC Pipe Association

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